	STRUCT	TUAL STEEL F	OST	FOF	R GR∪	DUND	MOL	NTE) SI	GNS	
POST DES.	NDM SIZF	TORQUE AND HIGH STRENGTH	DASE CUNNECTION DATA TABLE CIN.								
DES. NO. *	(IN.)(LBS/FT)	BOLTS	А	В	С	D	Е	F	G	W	R
1	W6×9	§″ ROUND									
2	W6×15	$\times 2\frac{3}{4}''$	5	2	1 1/4	$2\frac{3}{4}$	1 8	<u>3</u> 4	1/2	1/4	11/32
3	W8×18	345 IN./LBS.									
4	W10×22	₹″ ROUND									
5	W10×26	× 3½"	6	2 1/4	1 3	3 ½	1 1/4	1	<u>3</u>	<u>5</u> 16	13/32
6	W12×35	555 IN./LBS.									

			Р	OST A	ND I	FOOTI	NG [DATA	TABI	_E			
		POST						F	OOTI	NG			
POST DES.	NOM. SIZE	MEIGHT 3100			DIA.		LEVEL GROUND 6:		6:1 GRADE		RADE	3:1 OR 2:1 GRADE	
NO.	J12L	LBS/FT	LBS/IN	LENGIA		DEPTH	С.Ү.	DEPTH	С.Ү.	DEPTH	С.Ү.	DEPTH	C.Y.
1	W6	9.0	0.75	3'-0"		3′-0″	0.14	3'-2"	0.15	3'-3"	0.16	3′-6″	0.17
2	W6	15.0	1.25	4′-0″		4′-0″	0.47	4'-2"	0.50	4′-3″	0.51	4′-6″	0.54
3	W8	18.0	1.50	4′-6″	28"	4′-6″	0.71	4′-8″	0.73	4′-9″	0.74	5′-0″	0.78
4	W10	22.0	1.83	5′-0″	36"	5′-0″	1.31	5′-2″	1.36	5′-3″	1.39	5′-6″	1.45
5	W10	26.0	2.17	5′-0″	36"	5′-0″	1.31	5′-3″	1.37	5′-5″	1.43	5′-9″	1.52
6	W12	35.0	2.92	5′-6″	36"	5′-6″	1.44	5′-9″	1.52	5′-11″	1.56	6′-3″	1.65

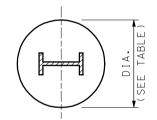
SHEET METAL BOLT RETAINER CUT FROM 30 GAGE GALVANIZED SHEET METAL. PLACE BETWEEN BASE PLATES. SIZE VARIES TO FIT PLATE. BOLT HOLES TO BE 16" LARGER THAN REQUIRED BOLT SIZE.

SHIM

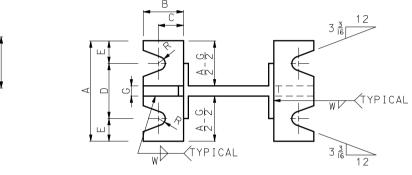
DETAIL A

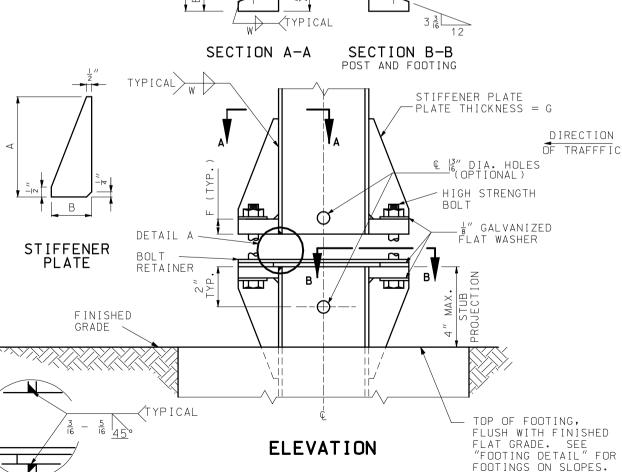


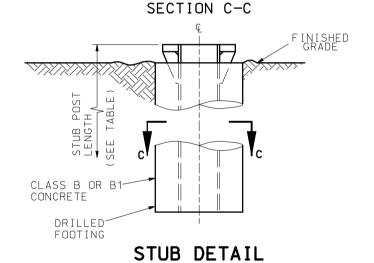
* FOR POST DESIGNS NUMBERS 3, 4, 5 AND 6 HAVING WEIGHTS GREATER THAN 18LBS./FT., POSTS SHALL BE SPACED AT LEAST 7' APART. FOR POST DESIGNS NUMBERS 1 AND 2, POSTS MAY BE SPACED LESS THAN 7' APART. DO NOT USE THREE NUMBER 1 OR 2 POSTS WITH A SIGN WIDTH OF LESS THAN 10'-6".

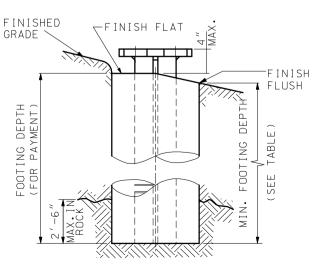


BOLT RETAINER









FOOTING DETAIL

GENERAL NOTES:

DESIGN SPECS: AASHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS - 1985 (EXCEPT 2001 AND LATEST INTERIMS FOR STRUCTURAL STEEL POSTS).

POSTS, PERFORATED FUSE PLATE AND SPLICE PLATE TO BE GALVANIZED AFTER FABRICATION.

METAL PROJECTING BEYOND THE PLANE OF THE PLATE FACE WILL NOT BE ALLOWED.

REMOVE ALL GALVANIZING RUNS OR BEADS IN THE WASHER AREA.

ALL STRUCTURAL STEEL STIFFENER PLATES AND BASE PLATES, FOR GROUND MOUNTED SIGNS SHALL MEET THE REQUIREMENTS OF ASTM A 36 OR AASHTO M 270 GRADE 50, MINIMUM YIELD 50,000 PSI.

IN THE EVENT THE DISTANCE BETWEEN THE TOP OF THE FOOTING AND THE BOTTOM OF THE SIGN IS LESS THAN 7'-9", THE SIGN HEIGHT AND POST LENGTH IS TO BE IN-CREASED SUFFICIENTLY TO ACCOMMODATE THIS MINIMUM SPACING.

HINGE PLATES NOT REQUIRED ON SINGLE POST SIGNS OR ANY SIGNS USING PIPE POSTS.

NUTS ON HINGE PLATE BOLTS SHALL BE TIGHTENED TO THE REQUIRED MINIMUM BOLT TENSION VALUES SHOWN IN TABLE 1 SEC. 1080 OF THE STANDARD SPECIFICATIONS.

THE NUT SHALL BE FREE RUNNING. IF THE NUT WILL NOT SPIN ON THE BOLT BECAUSE OF GALVANIZING IRREGULARITIES, A LUBRICANT SHALL BE APPLIED.

ALL BREAKAWAY ASSEMBLY BOLTS SHALL BE TIGHTENED IN A SYSTEMATIC MANNER TO THE PRESCRIBED TORQUE SHOWN ON THIS DRAWING.

EACH BREAKAWAY ASSEMBLY BOLT SHALL BE LOOSENED AND RE-TIGHTENED TO THE REQUIRED TORQUE IN THE SAME ORDER AS THE INITIAL TIGHTENING.

THE THREADS SHALL BE BURRED AT THE NUT USING A CENTER PUNCH TO PREVENT NUT FROM LOOSENING.

POST LENGTH QUANTITY SHOWN ON PLANS INCLUDES STUB.

1" X 2 1 HIGH STRENGTH BOLTS FOR PIPE POSTS SHALL BE OF THE DESIGNATION AASHTO M 164 OR ASTM A 449. ALL OTHER H.S. BOLTS SHALL BE OF THE DESIGNATION AASHTO M 164.

FURNISH TWO .012" ± AND TWO .0032" ± THICK SHIMS PER POST FROM BRASS SHIM STOCK OR STRIP, DESIGNATION ASTM B 36. SHIM AS REQUIRED TO PLUMB POST.

HIGH STRENGTH BOLTS WITH HEX NUT AND THREE WASHERS WITH EACH BOLT ARE TO BE GALVANIZED.

OPTIONAL HOLES (13" ROUND FOR "I" SHAPE POSTS AND 3" ROUND FOR PIPE POST BASE PLATES) AS SHOWN IN "ELEVATIONS" ARE TO BE USED AS AID FOR GALVANIZING ONLY.

MISSOURI HIGHWAYS AND TRANSPORTATION COMMISSION SIGN MOUNTING DETAILS BREAKAWAY ASSEMBLIES FOR GROUND MOUNTED SIGNS

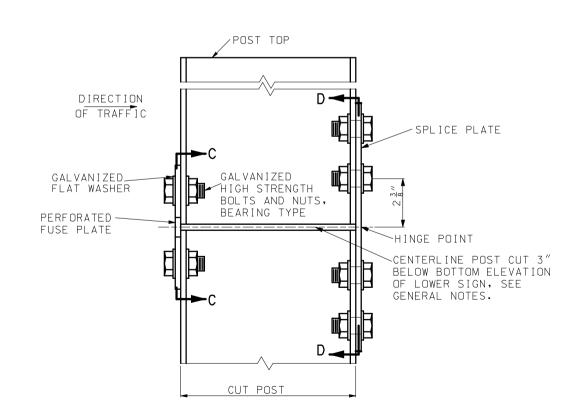
EFFECTIVE: 11-01-2006

903.03BD

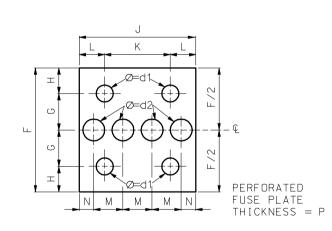
WIDE	FLANG	E STRU	CTURAL	STEEL	POSTS	DESIG	N DATA				PEF	RFORA	TED	FUSE	PLA	TE DA	ATA T	ABLE	
POST DES. NO.	NOM. SIZE (IN.)	WEI	GHT LB/IN	DEPTH (IN.)	WIDTH (IN.)	THICK (IN.)	- WEB THICK (IN.)	POST DESIGN NO.	F (IN.)	G (IN.)	H (IN.)	(IN.)	K (IN.)	L (IN.)	M (IN.)	N (IN.)	d1 (IN.)	d2 (IN.)	P (IN
1	W6	9	0.75	5 7	4	<u>3</u> 16	<u>3</u> 16	1	4 	1	1 	4	2 1/4	7/8	1	1/2	<u>9</u> 16	<u>3</u> 4	<u>3</u> 16
2	W6	15	1.25	6	6	<u> </u>	1/4	2	5	1 1/4	1 	6	3 1	1 4	1 ½	<u>3</u>	<u> </u> 16	1 1/4	1/4
3	W8	18	1.50	8 8	5 4	<u>5</u> 16	1/4	3	5	1 1/4	1 1/4	5 4	2 3 4	1 	1 1/4	<u>3</u>	16 11	1 16	1/4
4	W10	22	1.83	10	5 3	<u>3</u> 8	1/4	4	6	1 ½	1 ½	5 3	2 3	1 <u>1</u>	1 3	<u>13</u> 16	<u>13</u> 16	1 1/8	<u>5</u> 16
5	W10	26	2.17	103	5 3	<u>7</u> 16	1/4	5	6	1 ½	1 ½	5 3	2 3	1 ½	1 3/8	<u>13</u> 16	<u>13</u> 16	1 1/8	<u>5</u> 16
6	W12	35	2.92	12 ½	6 <u>1</u>	1/2	<u>5</u> 16	6	6	1 ½	1 ½	6 <u>1</u>	3 <u>1</u>	1 ½	1 5 8	<u>13</u> 16	<u>13</u> 16	1 5 16	<u>3</u> 8

		SPLICE PLATE DATA TABLE								
WT. (EA.) (LBS.)	POST DESIGN NO.	H (IN.)	J (IN.)	K (IN.)	L (IN.)	U (IN.)	d1 (IN.)	BOLT DIA. (IN.)	WT. (EA.) (LBS.)	
0.76	1	1 1/8	4	2 1/4	7/8	<u>3</u> 16	916	<u> </u>	2.45	
1.67	2	1 1/4	6	3 	1 4	1/4	<u> </u> 6	5 8	4.89	
1.51	3	1 1/4	5 ¼	$2\frac{3}{4}$	1 4	516	<u> </u>	5/w	5.32	
2.52	4	1 ½	5 3	$2\frac{3}{4}$	1 ½	<u>5</u> 16	<u>13</u> 16	<u>3</u>	5.75	
2.52	5	1 ½	5 3	2 3 / ₄	1 ½	<u>7</u> 16	<u>13</u> 16	<u>3</u>	8.04	
3.35	6	1 ½	6 <u>1</u>	3 ½	1 ½	1/2	<u>13</u> 16	<u>3</u>	10.47	

THE WEIGHT OF STRUCTURAL STEEL POSTS SHOWN IN THE CONTRACT HAS BEEN COMPUTED USING THE WEIGHTS SHOWN.



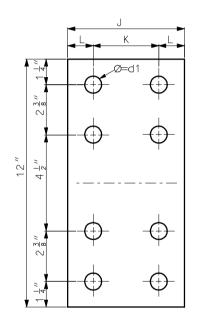
ELEVATION HINGE PLATE DETAIL



ELEVATION C-C

ALL HOLES SHALL BE DRILLED. ALL PLATE CUTS SHALL PREFERABLY BE SAW CUTS. HOWEVER: FLAME CUTTING WILL BE PERMITTED PROVIDED ALL EDGES ARE GROUND.

PERFORATED FUSE PLATE AND SPICE PLATE SHALL BE FABRICATED FROM ASTM A 36 STRUCTURAL STEEL.



DIA.

(IN.)

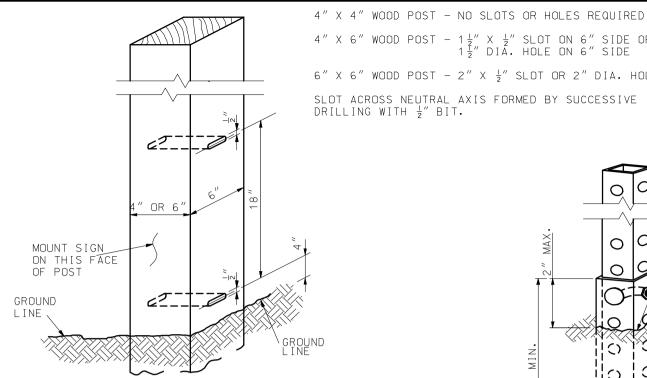
SPLICE PLATE THICKNESS = U

ELEVATION D-D

GENERAL NOTE:

FOR ROADWAYS WHERE TRAFFIC MAY STRIKE THE BACKSIDE OF THE POST, PERFORATED FUSE PLATES SHALL BE INSTALLED ON BOTH SIDES OF THE POST.





WOOD POST DETAIL

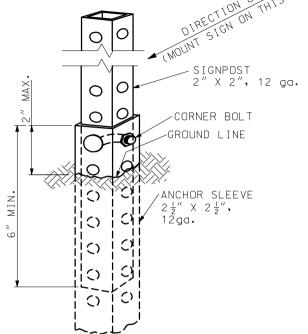
FOUR 5" GALVANIZED ASTM A 449 BOLTS, NUTS

AND WASHERS

4" X 6" WOOD POST - 1 $\frac{1}{2}$ " X $\frac{1}{2}$ " SLOT ON 6" SIDE OR 1 $\frac{1}{2}$ " DIA. HOLE ON 6" SIDE 6" X 6" WOOD POST - 2" X $\frac{1}{2}$ " SLOT OR 2" DIA. HOLE SLOT ACROSS NEUTRAL AXIS FORMED BY SUCCESSIVE DRILLING WITH 1 BIT.

(MOUNT SIGN ON THIS FACE OF POST)

GROUND



THE SIGNPOST IS ATTACHED TO THE ANCHOR SLEEVE WITH THE CORNER BOLT PER MANUFACTURER'S SPECIFICATION.

IN TEMPORARY INSTALLATIONS, A SPLICE MAY BE POSITIONED ENTIRELY BETWEEN 18" AND 60" ABOVE GROUND LINE TO ACCOMMODATE READILY AVAILABLE STOCK. THE SPLICE SHALL CONSIST OF A 12 INCH PIECE OF $1\frac{3}{4}$ INCH TUBE, INSERTED 6" INTO BOTH THE UPPER AND LOWER SIGNPOST SECTIONS AND CORNER-BOLTED AT BOTH ENDS.

PERFORATED SQUARE STEEL TUBE POST DETAIL

SPLICE SHALL BE POSITION ENTIRELY BETWEEN GROUND LINE AND 18" ABOVE GROUND LINE.

IN TEMPORARY INSTALLATIONS, THE SPLICE MAY BE POSITIONED BETWEEN 18" AND 60" ABOVE GROUND LINE.PLACED TO ENTIRELY ELIMINATE THE NEED FOR AN ADDITIOAL SPLICE WHEN READILY AVAILABLE STOCK IS USED.

ONLY ONE SPLICE WILL BE ALLOWED PER POST.

USE OF SPLICE IS OPTIONAL.

U-CHANNEL POST DETAIL

> 10 ≤ 16	2 - 3.0 LB./FT.	2 - 4" X 4" 1 - 4" X 6"*	2 - 2" 12 GA.				
> 16 ≤ 24	2 - 3.0 LB./FT.	2 - 4" X 6"	3 - 2" 12 GA**				
> 24 ≤ 30	3 - 3.0 LB./FT.	2 - 4" X 6"	N/A				
> 30 ≤ 50	N/A	2 - 6" X 6"	N/A				
* SIGNS GREATER THAN 4 FEET IN WIDTH, EXCEPT DIAMOND SHAPE SIGNS, REQUIRE TWO POSTS.							

POST TYPE

WOOD

1 - 4" X 4"*

PERFORATED SQUARE

STEEL TUBING

1 - 2" 12 GA*

U-CHANNEL

1 - 3.0 LB./FT.

SIGN AREA (SQ.FT.)

≤ 10

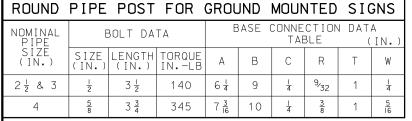
POST SIZE REQUIREMENTS

GENERAL NOTES:

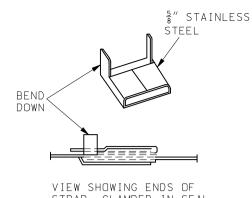
ALL POSTS SHALL BE EMBEDDED A MINIMUM OF 3 FEET.

MIS	SOURI HIGHWAYS AND COMMISSION		
		Y SIGNING TING DETAILS	;
DATE:	EFFECTIVE:11-01-2006	903.03BD	3 / 11

^{**} REQUIRES SLIP BASE PER MANUFACTURER'S RECOMMENDATION.



ROUND PIPE POST AND FOOTING DATA TABLE						
NOM.	WEI	GHT	STUB	F001	ΓING	CONCRETE
SIZE (IN.)	LBS/FT	LBS/IN	LENGTH	DIA.	DEPTH	C.Y.
2 1 2	5.79	0.48	4'- 3½"	12"	4′-6″	0.13
3	7.58	0.63	4'- 3½"	12"	4′-6″	0.13
4	10.79	0.90	5'- 3½"	18"	5′-6″	0.36



STRAP, CLAMPED IN SEAL

STRAP SEAL

.5" × 3" STAINLESS STEEL HEX HEAD ALL THREAD $\frac{3}{4}$ " O.D. $\times \frac{1}{16}$ " THICK PLASTIC FIBER WASHER STAINLESS STEEL BRACKET MATERIAL 0 ្នែ" 18-NC TAPPED HOLE IN CENTER 0 5" x .025" STAINLESS STEEL STRAP MATERIAL

DIAMETER SEE TABLE)

-CONCRETE

- DRILLED FOOTING

WELD STEEL BAR 2" X 4"X 6"

ON BOTTOM OF PIPE

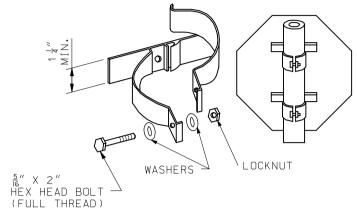
FLARED LEG SIGN BRACKET

FOUNDATION DETAIL SLIP BASE ASSEMBLIES

CLASS B OR B1

STUB POST LENGT (SEE TABLE)

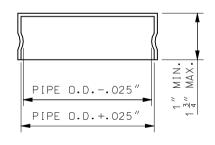
CONCRETE



ASTM B 308, 6061-T6 DR 6063-T6, ALUMINUM ALLOY EXTRUSIONS

SECTION C-C STAINLESS STEEL HARDWARE CLAMP TYPE SIGN SUPPORTS FOR PIPE POST CLASS B OR B1

ROLLED CRIMP TO ENGAGE PIPE O.D.

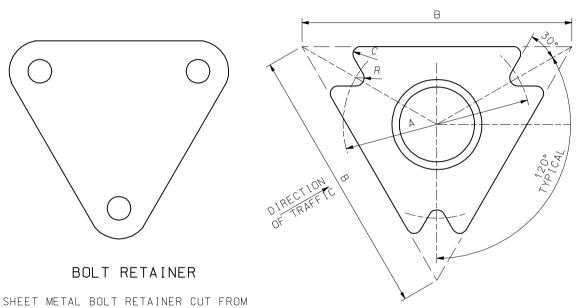


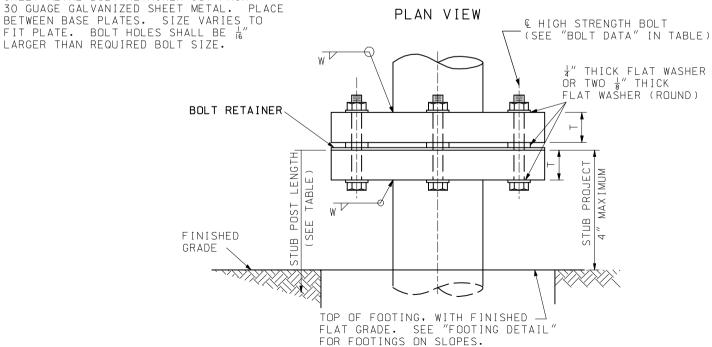
FRICTION CAP

GENERAL NOTE:

REFER TO THE GENERAL NOTES ON SHEET 1.

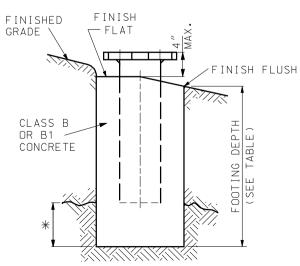
MISSOURI HIGHWAYS AND TRANSPORTATION COMMISSION								
	SIGN	POST 30 SQ	TING FOR SI UARE F SMALLE	EET	LS			
DATE:	EFFECTIVE: 1	1-01-2006	903.	03BD	4 11			



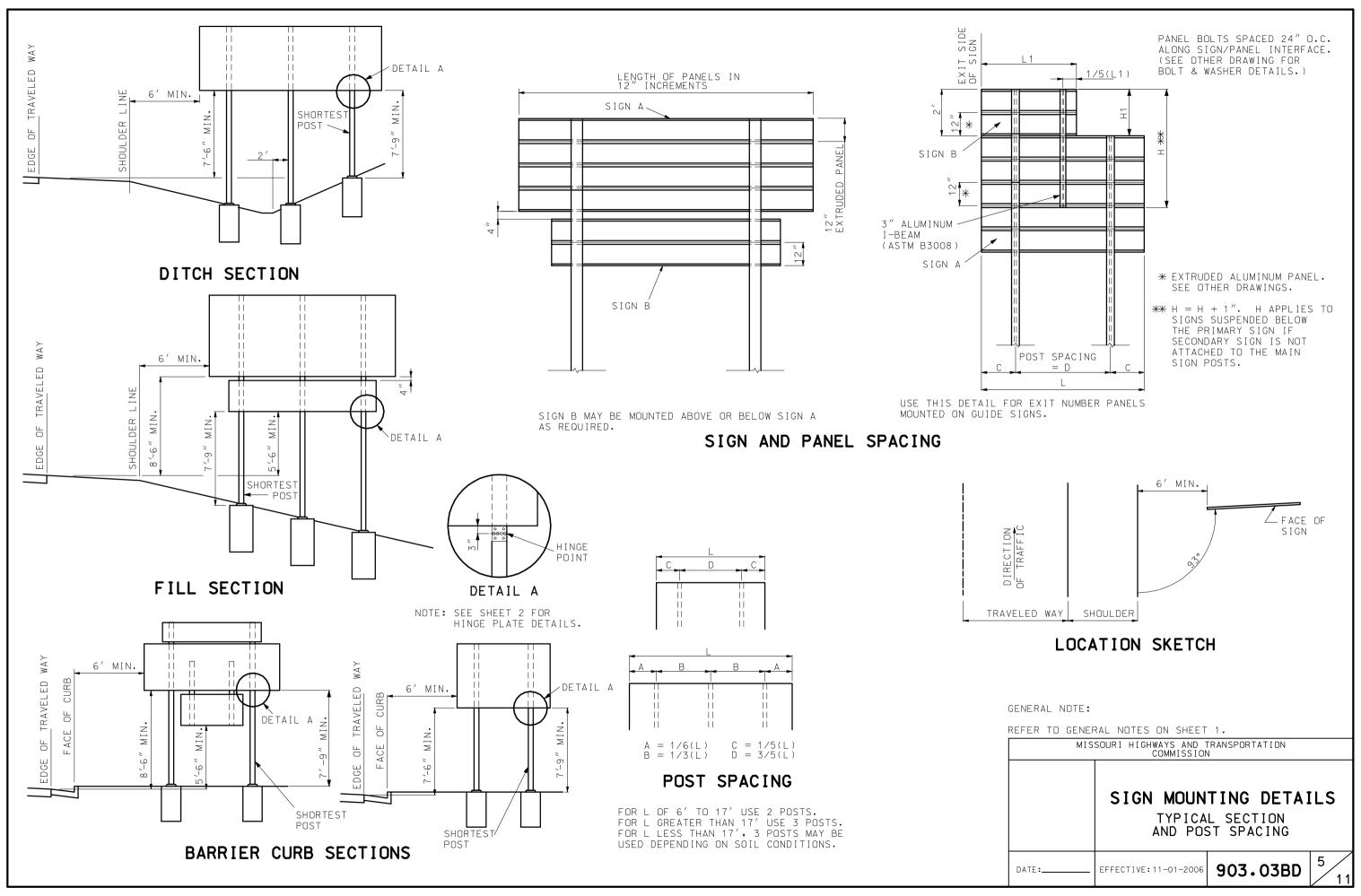


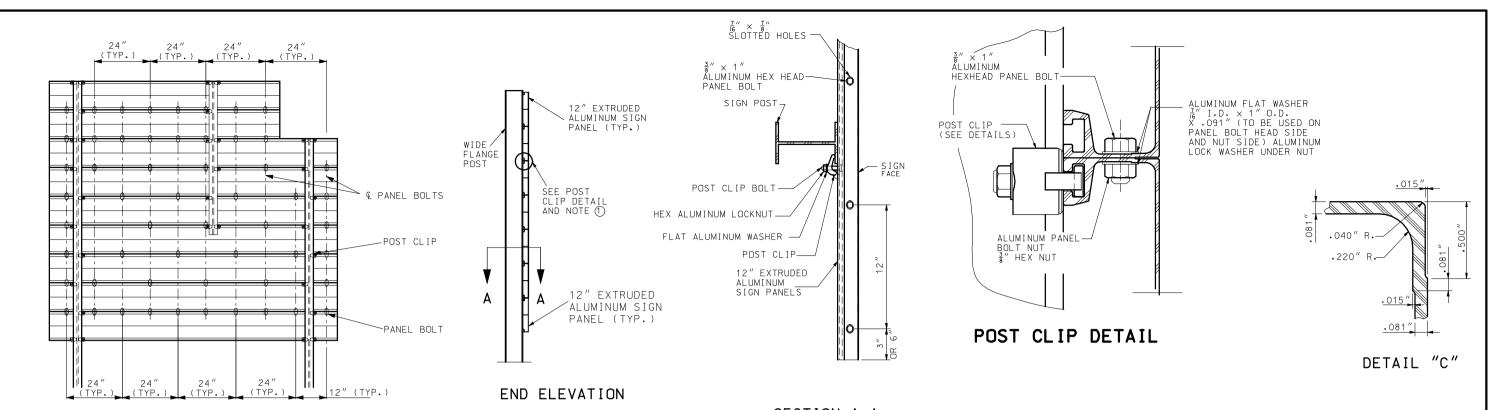
ELEVATION (STEEL PIPE POST BASE CONNECTION) MULTI-DIRECTION SLIP BASE

* PIPE 3" DIA. AND UNDER: MAXIMUM IN ROCK, PIPE OVER 3" DIA.; 3' MAXIMUM IN ROCK



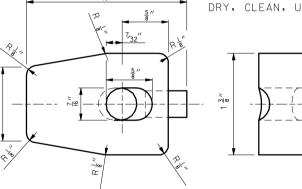
FOOTING DETAIL





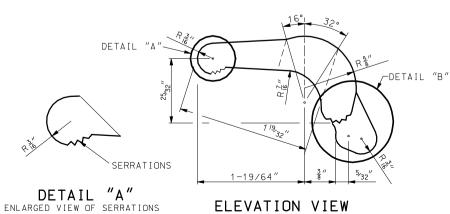
PANEL BOLT LOCATION

1 SIGNS SHALL BE FIELD ATTACHED TO POSTS WITH POST CLIPS AND BOLTS, SEE POST CLIP DETAIL. THE SHANK OF THE POST CLIP BOLT SHALL FIT TIGHTLY AGAINST THE POST FLANGE AFTER THE LOCKNUTS ARE TORQUED. LOCKNUTS ON THE POST CLIP BOLTS SHALL BE TORQUED TO 225 INCH-POUNDS WHEN USING DRY, CLEAN, UNLUBRICATED THREADS.



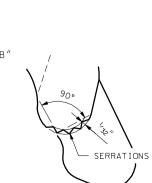
PLAN VIEW

END VIEW



ELEVATION VIEW

DETAIL "B" ENLARGED DETAIL OF SERRATIONS SAW GATING AS SHOWN (APPROXIMATELY FLAT PERMISSABLE)



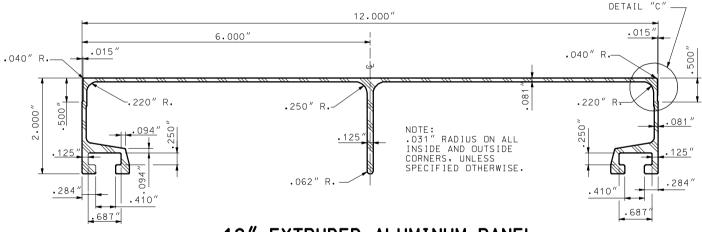
- 16 U.N.C. 2A THD. ₹" LOCKNUT ∠ 25/64" I.D. × 1" D.D.

POST CLIP BOLT WITH FLAT WASHER AND LOCKNUT

BOLT - $1\frac{3}{4} \times \frac{3}{8}$ ALUMINUM RECTANGULAR BOLT HEAD WITH LEAST DIMENSION OF .641" MAY BE USED.

HEX LOCKNUT - 3" ALUMINUM WASHER - ALUMINUM

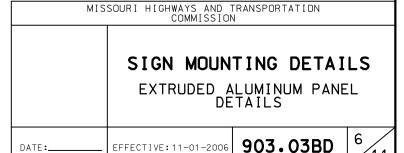
SECTION A-A



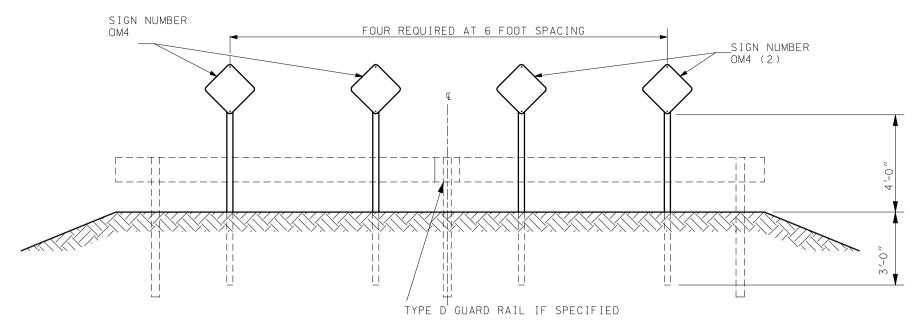
EXTRUDED ALUMINUM PANEL

MINIMUM WT. = 2.40 LBS./FT.

NOTE: MINIMUM WEIGHT AND THICKNESS DIMENSIONS SHOWN. HEAVIER PANELS MAY BE USED.



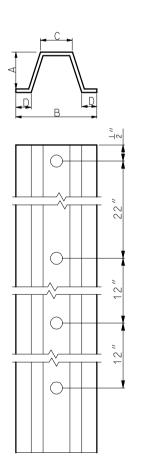
POST CLIP POST CLIPS SHALL BE ASTM B 108, 356-T6 ALUMINUM ALLOY.



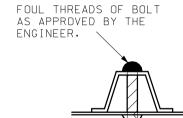
MOUNTING DETAILS (END OF ROAD OR STREET)

TYPE 4 OBJECT MARKER SIGN OM4

(2) RED MODOT TYPE 7 REFLECTIVE SHEETING ON 0.080 SHEET ALUMINUM.



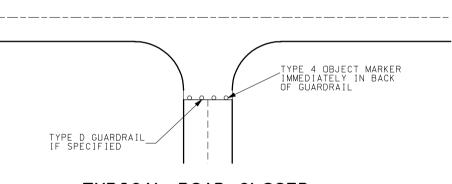
HOLE PUNCHING SHOWN IS THE MINIMUM NUMBER AND SPACING ALLOWED. THE MAXIMUM HOLE PUNCHING ALLOWED IS \(\frac{3}{8}\)" INCH DIAMETER HOLES, ONE INCH CENTER TO CENTER, BEGINNING ONE INCH FROM THE END AND CONTINUING THE ENTIRE LENGTH OF THE POST.



STE	EL OB	JECT	MARK	ER PO	OST
LIMITS	LBS/FT	DIN	MENSIONS	- INCH	ES
LIMITIS	(3)	А	В	С	D
MIN.	1.80	1 1/4	2 ½	31/32	15/32
MAX.	2.25	1 5/8	3 1/4	1 	23/32

(3) WEIGHT BEFORE GALVANIZING OR PUNCHING. LIMITS SHOWN ARE ABSOLUTE. NO FURTHER WEIGHT, DIMENSIONAL OR COMMERCIAL TOLERANCE WILL BE ACCEPTABLE.

OBJECT MARKER POST AND FASTENER DETAILS



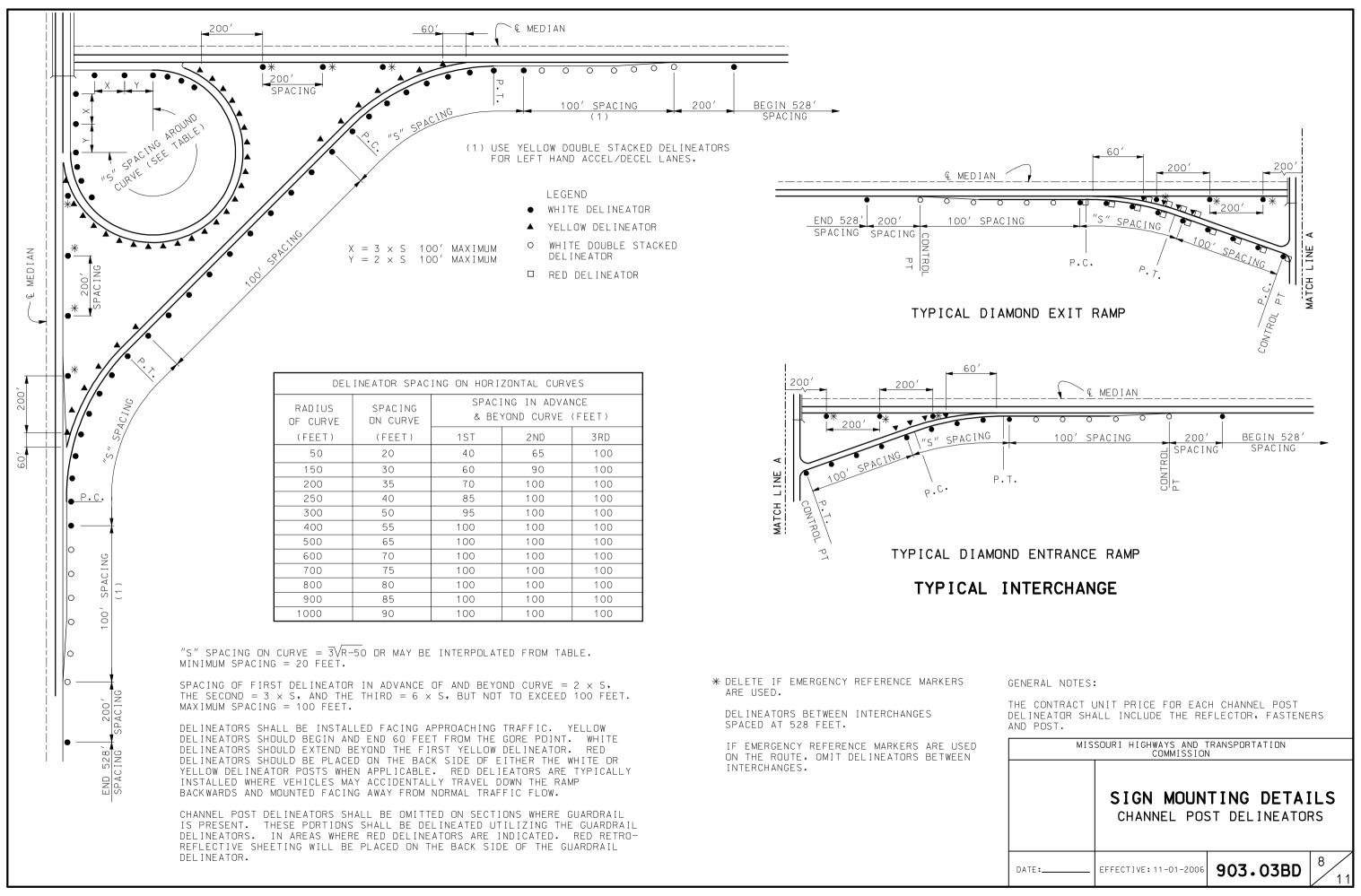
TYPICAL ROAD CLOSED

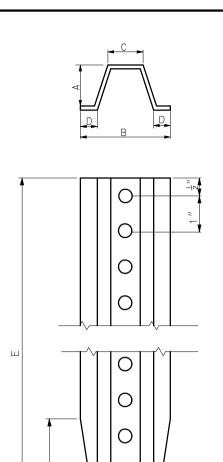
GENERAL NOTES:

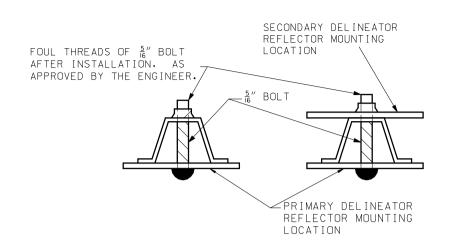
THE CONTRACT UNIT PRICE FOR EACH MILE MARKER AND TYPE 4 OBJECT MARKER SHALL INCLUDE SIGN PANEL. REFLECTIVE SHEETING, AND POST, REGARDLESS OF LENGTH.

MISSOURI HIGHWAYS AND TRANSPORTATION COMMISSION SIGN MOUNTING DETAILS DELINEATORS, MILE MARKERS AND OBJECT MARKERS 903.03BD

EFFECTIVE: 11-01-2006





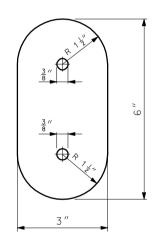


HOLE PUNCHING TO EQUAL $\frac{3}{8}$ " DIAMETER HOLES, ONE INCH CENTER TO CENTER, BEGINNING ONE-HALF INCH FROM THE END AND CONTINUING THE ENTIRE LENGTH OF

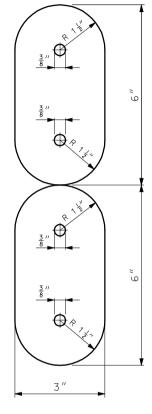
	DELINEATOR POST								
LIMITS	LBS/FT	DIMENSIONS - INCHES							
LIMI13	(2)	А	В	С	D	Е	F		
NOMINAL	1.12	1	2 4	7 8	<u>3</u> 8	84	1		
TOLERANCE	± 5%	± 8	± 8	± 8	± ½	±1	± 1/4		

(2) WEIGHT BEFORE GALVANIZING OR PUNCHING.

DELINEATOR POST AND FASTENER DETAILS







DOUBLE STACKED CHANNEL POST DELINEATOR REFLECTOR

EDGE OF TRAVELED WAY EDGE OF TRAVELED WAY EDGE OF TRAVELED WAY EDGE OF FACE OF L

SHOULDER MOUNTED

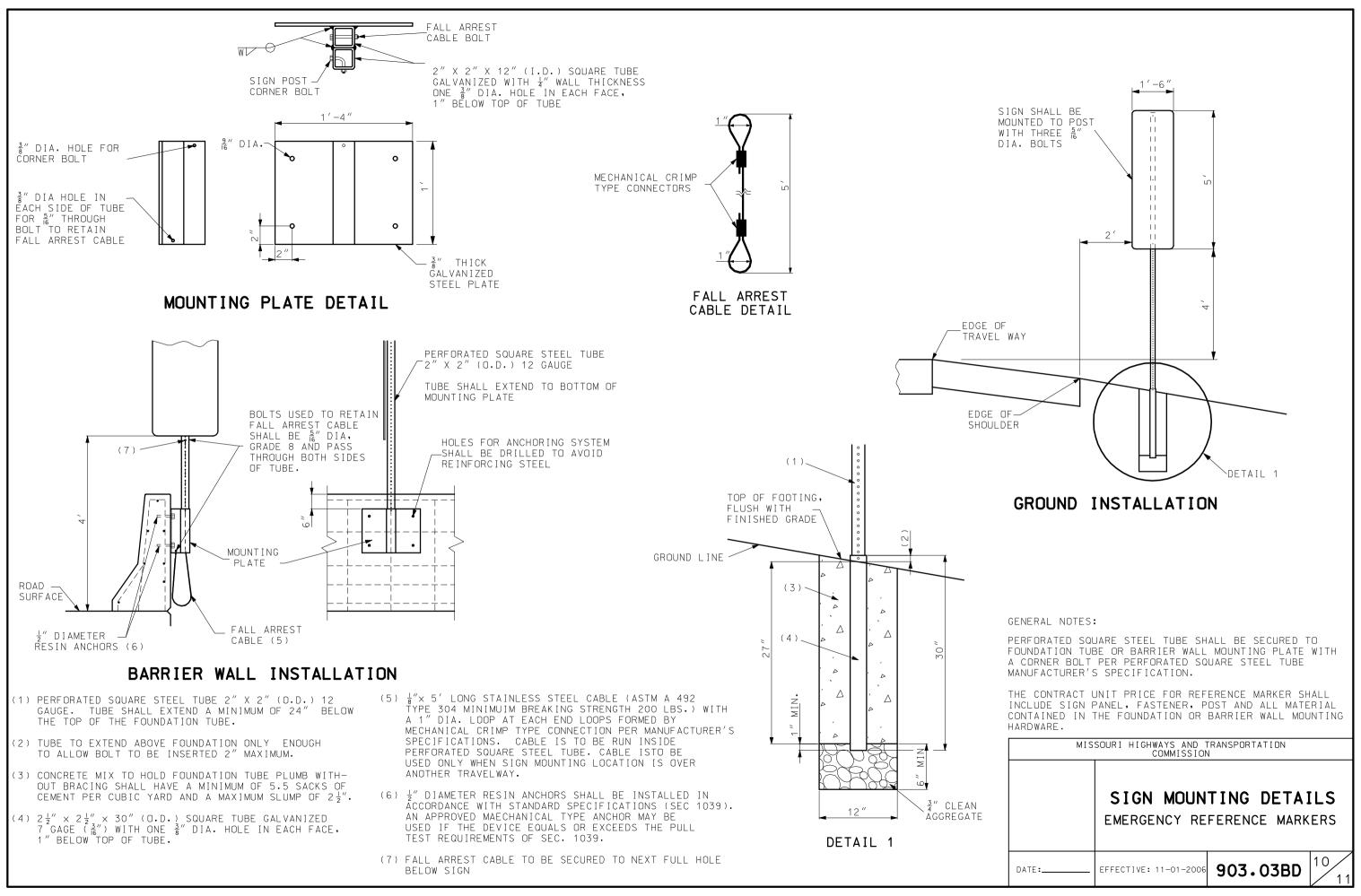
SHOULDER

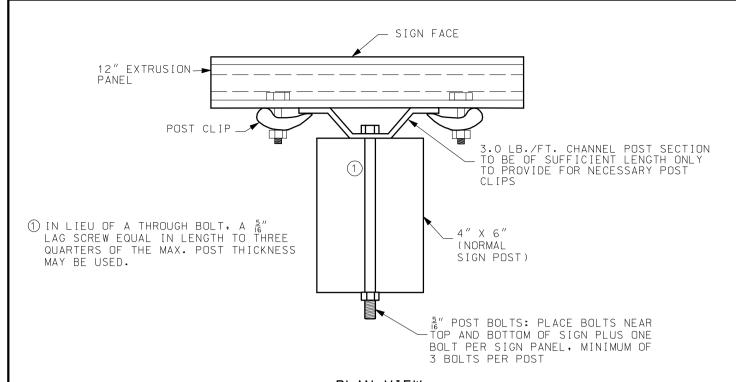
OUTSIDE BARRIER CURB

NARROW PAVED MEDIAN

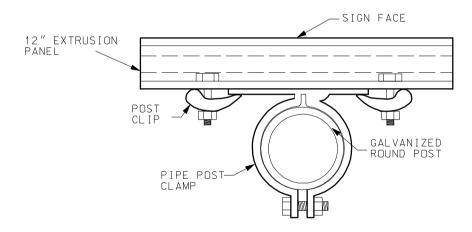
DELINEATOR MOUNTING DETAILS

MISSOURI HIGHWAYS AND TRANSPORTATION COMMISSION SIGN MOUNTING DETAILS CHANNEL POST DELINEATORS 903.03BD EFFECTIVE: 11-01-2006





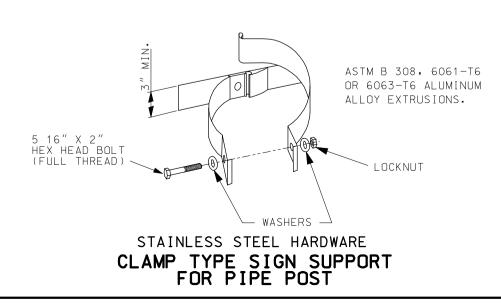
MOUNTING DETAILS FOR EXTRUDED PANELS ON WOOD 4" X 6" POST

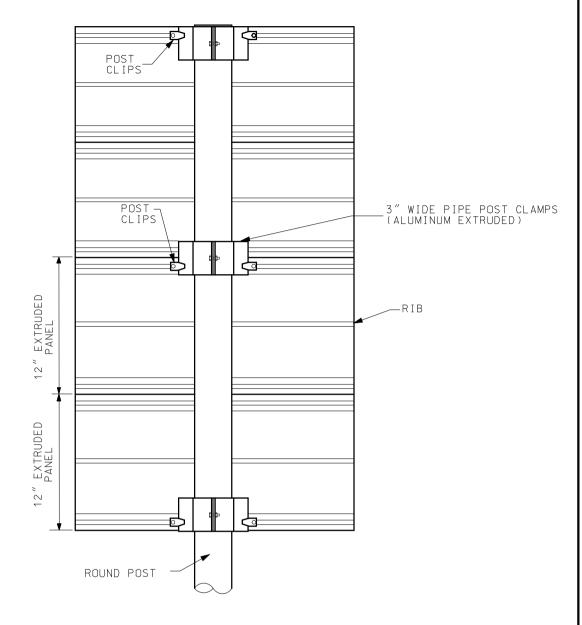


PLAN VIEW

MOUNTING DETAILS FOR EXTRUDED PANELS ON ROUND PIPE POST

ATTACH STE	BOLTS TO EEL CHANNEL OD POST
SIGN HEIGHT	NO. OF BOLTS* PER WOOD POST USED
1 ′	2
2′	3
3′	4
4 ′	5
5′	6
6′	7
7′	8
*LAG SCREWS M	AY BE SUBSTITUTED





TYPICAL POST CLIP MOUNTING DETAILS FOR ROUND PIPE POSTS

